PART NO.
DCAE-230

▲ DISCHARGE - STEEL
O.D. - .247-.253 (6.3-6.4)
WALL - .025-.031 (0.6-0.8)
PLUG, -1

▲ .750-.760 DIA. (4) HOLES
19.1-19.3

▲ 3.406-3.656
86.5-92.9

▲ 2.094-2.344
53.2-59.5

.594-.656
15,1-16,7

OVER WELD

5.125 - 5.250
130,2-133,4

7.469-7.844
189.7-199.2

7.219 - 7.281
183,3-184,9

▲ 6.480
164,6-165,6

53°
57°

28°
32°

2.672-2.734
67.9-69.4 RAD

11.750-11.813
298,5-300,1 RAD

▲ 3.281-3.531
83.3-89.7

▲ 4.656-4.906
118.3-124.6

Ⓛ ▲ 3.083-3.333
78.3-84.7

53°
57°

.594-.656 RAD
15,1-16,7

1.172-1.234
29.8-31.3

3.094-3.219
78.6-81.8

▲ 3.140-3.390
79.8-86.1 Ⓚ

▲ 3.990-4.010
101.3-101.9

5.469-5.531
138.9-140.5

5.719-6.094 OVERWELD
145.3-154.8

A

7.594-7.719
192.9-196.1

▲ 3.531-3.656
89.7-92.9

▲ 2.781-2.906
70.6-73.8

SUCTION - COPPER
▲ O.D. - .3105-.3145 (7.9-8.0)
WALL - .032-.038 (0.8-1.0)
END I.D. - .315-.318 (8.0-8.1)
× .865-.885 (22.0-22.5)
PLUG, -3

C

D

B

A

E

2.203-2.328
56.0-59.1

2.406-2.469
61.1-62.7

2.766-2.828
70.3-71.8

6.094-6.156 RAD.
154.8-156.4

.250-.375
6,4-9,5

Ⓛ
PROCESS - COPPER
▲ O.D. - .3105-.3145 (7.9-8.0)
I.D. - .254-.258 (6.5-6.6)
PLUG, -2

DIM. 2.281-2.344
57.9-59.5

2.281-2.406
57.9-61.1

VIEW IN DIRECTION A

NOTE:
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC."A-B" & "A-C" FOR PROCESSING.

DIMENSIONS = INCHES / MILLIMETERS OR INCHES(MILLIMETERS)

Q.A. SYMBOLS
✱ = CATEGORY I
▲ = CATEGORY II
▨ = CATEGORY III
= CATEGORY IV

AE

A	32085
B	HA572-1
C	34373
D	34134
E	58073-5

LT	LC	CHANGE	DATE
M	—	Q.A. SYMBOLS & CAGE ADDED #220704	HB 10/19/88
L	5 C	NOTE REVISED #218088	HB 5/10/88
K	5 B	WAS 3 5/32 ±1/8 #218310	HB 10/12/88
J	5 C	WAS 3 5/32 ±1/8 #218310	HB 10/12/88
H	—	REDRAWN - NO CHANGE, ON CAD #218310	HB 10/12/88

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DO NOT SCALE THIS DRAWING. ALL FERROUS MATERIALS MUST NOT BE MAGNETIZED AS A CONDITION OF ACCEPTANCE OF ASSEMBLY.

DIS.CODE 34D

NAME SALES COMPRESSOR

DWN.	CK.	APR.	SCALE
BRODERICK 10/12/88	MTAUCHNEY 1-3-90	GLANDEN	1"=2"

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TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL NOTED

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PART NO. DCAE-230